

**Claims**

1. Bottom unit of a stretch-wrapping machine for rotating pallet goods, said bottom-unit (1) resting on a ground and comprising a turntable (11) having a lower limiting surface (11a) and an upper limiting surface (11b) and being rotatably supported, by means of support rollers (22), on a base (10) of the bottom unit (1), said support rollers (22) resting on the base (10) with peripheral portions thereof *characterised* in that the supporting rollers (22) to a substantial part are located above the lower limiting surface (11a) of the turntable (11).
2. A bottom unit as claimed in claim 1 *characterised* in that the support rollers (22) are extending through the upper limiting surface (11b) of the turntable (11).
3. A bottom unit as claimed in claim 1 or 2 *characterised* in that the support rollers (22) are arranged in two groups, that the support rollers (22) in each group are oriented mainly on a straight line and that the lines are essentially parallel with each other, seen in top view of the turntable (11).
4. A bottom unit as claimed in any of the previous claims *characterised* in that U-profiles (20) are mounted on the upper limiting surface (11b) of the turntable (11) and that the U-profiles (20) constitute supports for the shafts (34) of the support rollers (22).
5. A bottom unit as claimed in claim 4 *characterised* in that the shaft (34) of each support roller (22) is mounted in holders (32) connected to a U-profile (20).
6. A bottom unit as claimed in claim 4 or 5 *characterised* in that the support rollers (22) are received in holes in the U-profiles (20).
7. A bottom unit as claimed in any of the previous claims *characterised* in that spacings (15) are mounted in the

turntable (11) and that the spacings (15) are projecting from the lower limiting surface (11a) of the turntable (11).

8. A bottom unit as claimed in claim 7 *characterised* in that  
5 the spacings consist of plastic pieces (15).